

# SANDING & FINISHING

## FINISHING MATERIALS REFERENCE CHART

Model Name and/or No.	Type of Finish	Principal Use							Supplier/Manufacturer Comments
		Fill	Prime	Stain	Seal	Topcoat	Underlay	Other	

**Axon Products Inc., 307 Echelon Road, Greenville, SC 29605 (803) 299-1331 [www.axonproducts.com](http://www.axonproducts.com)**

ELVOC Coatings	16	■	■	■	■	■			Extremely low VOC, high solids
ELVOC UV Coatings	13, 17	■	■		■	■			Clear & pigmented
ELVOC Polyesters	17	■	■	■	■	■			Wet look, high gloss, excellent physical characteristics, outstanding chemical and scratch resistance; rapid dry and ease of sanding
ELVOC Aqua	17	■	■	■	■	■			Clear, solvent resistant, high quality water finishes, non-flammable, formaldehyde free
Polyurethanes	17	■	■	■	■	■			Wet look high gloss to matte finishes. Characterized by great durability; chemical resistance, flexibility, hardness and repairability
UV Finishes	1, 17	■	■	■	■	■			Extreme durability, rapid cure
Industrial finishes	17	■	■	■	■	■			Formulated for automatic equipment lines to meet customer requirements

**Becker Acroma Inc., P.O. Box 3660 Brantford, ON N3T 6H2 Canada (519) 758-1508 [www.beckeracroma.com](http://www.beckeracroma.com)**

Intro	1, 2				■	■			Pre-catalyzed self seal clear lacquer
Fiesta	1, 2				■	■			Post-catalyzed self seal clear lacquer
Wiping Stain	5			■					Fast dry wood stain
Matador	1, 3, 8						■		High-solids wood paint
Unisurfacer	4, 12	■	■						High solids, water based primer for wood and MDF
AKVA Line	1, 2				■	■			Self seal water based clear lacquer
AKVA Topp	1, 8						■		Water based high solids wood paint
AKVA Surf	4, 12	■	■						High solids, water based primer for wood and MDF
Uvett Sealer	13	■			■				UV curable filler & sealer
Uvett Ultra	1						■		UV curable topcoat
Innovat	1, 6						■		Post catalyzed conversion varnish
Aqua Chroma				■					Waterborne stain system
Facett LV							■		Pre-catalyzed lacquer - low VOC, HAPS free

**M.L. Campbell, 224 Catherine St., Ft. Erie, ON L2A 5M9 Canada (800) 364-1359 [www.mlcampbell.com](http://www.mlcampbell.com)**

Agualente	1, 2, 8 waterborne				■	■			HAPs Free	GREENGUARD certified waterborne, pre-cat clear & pigmented topcoat
Agualente stain-blocking primer	4 waterborne	■	■			■			HAPs Free	GREENGUARD certified waterborne, primer - fast dry, easy sanding
Aguabarnice	1, 2, 8 waterborne					■			HAPs Free	High-performance waterborne post-cat, clear & pigmented topcoat
Clawlock Primer	4 solventborne		■						HAPs Free	Post-cat amino alkyd primer, high build primer/undercoater for MDF board
Duravar Plus	1, 2 solventborne				■	■			HAPs Free	High performance post catalyzed clear lacquer
Euro X	1, 7 solventborne				■	■			Exterior finish	European style 2-component polyurethane exterior finish: sealer, clear & pigmented topcoat
Eurobild	1, 4, 8 solventborne				■	■			Interior finish	European style 2-component polyurethane interior: primer, sealer, clear & pigmented topcoat
High Performance Pre-Cat	1, 2, 8 solventborne				■	■			HAPs Free	Pre-catalyzed lacquer, clear & pigmented topcoat
KlearVar	1, 6 solventborne				■	■			HAPs Compliant	Non-yellowing, water white post catalyzed clear varnish
Krystal	1, 6 solventborne				■	■			HAPs Compliant	Non-yellowing, post-catalyzed clear water white conversion varnish, topcoat & sealer
Level Primer	4 solventborne	■	■						HAPs Compliant	Easy sanding, fast dry, post-catalyzed amino alkyd primer
Level Sealer	17 solventborne				■				HAPs Compliant	Post catalyzed water white sealer, high build formula

**TYPE CODE:** Numbers in "Type of Finish" column are keyed to use descriptions below:

- |            |            |                   |                                   |
|------------|------------|-------------------|-----------------------------------|
| 1. Topcoat | 4. Primer  | 7. Exterior Paint | 10. Basecoats                     |
| 2. Laquer  | 5. Stain   | 8. Interior Paint | 11. Ink                           |
| 3. Enamel  | 6. Varnish | 9. Bleach         | 12. Filler                        |
|            |            |                   | 13. U/V Curable Filler            |
|            |            |                   | 14. Putty                         |
|            |            |                   | 15. Electron Beam Curable Coating |
|            |            |                   | 16. Powder Coating                |
|            |            |                   | 17. Other                         |

# SANDING & FINISHING

## FINISHING MATERIALS REFERENCE CHART

Model Name and/or No.	Type of Finish	Principal Use							Supplier/Manufacturer Comments	
		Fill	Prime	Stain	Seal	Topcoat	Underlay	Other		
MagnaKlear	1, 2 solventborne				■	■			HAPs Free	Non-yellowing, water white pre-cat clear conversion coating
Magnalac	1, 2, 4, 8 solventborne		■		■	■			HAPs Free/Compliant	Compliant Pre-catalyzed lacquer - primer, clear & pigmented topcoat
Magnamax	1, 2, 8 solventborne				■	■			HAPs Free	High-performance precatalyzed lacquer - clear & pigmented
MagnaSand Sealer	17 solventborne				■				HAPs Free	Water white pre-catalyzed sealer
Resistant	1, 6, 8 solventborne					■			HAPs Free	Post catalyzed pigmented varnish
Stealth	1, 6, 8 solventborne					■			HAPs Compliant	Non-yellowing post-catalyzed pigmented conversion varnish
Vintage Alkyd Glaze	5 solventborne			■					HAPs Compliant	Glaze with excellent workability, fast & easy recoating
Waterborne Glaze	5 waterborne			■					HAPs Free	Low VOC waterborne glaze that achieves color depth and antique look
White Water Vinyl Sealer	17 solventborne				■				HAPs Compliant	high solids, non-yellowing vinyl sealer
Woodsong II Stains	5 solvent & waterborne			■					Stains	Fast dry professional wood stains avail in solvent & GREENGUARD certified formulas

**Gemini Coatings Inc., P.O. Box 699, 2300 Holloway, El Reno, OK 73036 (405) 262-5710 [www.gemini-coatings.com](http://www.gemini-coatings.com)**

Stains	5			■					HAPs compliant	Oil stains, lacquer stains, stain Intemix system
Sealers	2, 6				■				HAPs compliant	Catalyzed, precatalyzed and conventional sealers
Acrylic finishes	1					■			HAPs compliant	Crystal clear, non-yellowing clear & white acrylic systems
Precatalyzed	1					■			HAPs compliant	Precatalyzed clear & white systems
Ultra lacquer conversion coating Conversion varnish	1					■			HAPs compliant	High solidsclear & white precatalyzed lacquer, 60-day pot life
Conversion varnish					■	■				Clear & white conversion varnish
Premium conversion varnish	6,1				■	■			HAPs compliant	High solids clear & white conversion varnish, virtually HAPs free, extended pot life
Titanium Waterborne	1								HAPs compliant	Complete line of waterborne coatings that perform like solvent-based coatings
Titanium UV curable	1, 13					■	■		HAPs compliant	Complete line of UV curable coatings custom designed for equipment requirements

**IC&S, 1833 William Penn Way, Lancaster, PA 17601 (800) 220-4305 [www.ics-ilva.com](http://www.ics-ilva.com)**

Ilva	Polyester	■	■		■	■	■			Excellent sanding sealers
Ilva	Acrylic	■	■		■	■	■			UV curable
Ilva	Polyurethane		■		■	■	■			Open-pore finishes
Ilva	13				■	■	■			
Ilva	5				■					
Ilva	4, 10	■	■		■					

**ICA North America, 169 Main St., West Lorne, ON N0L 2P0 Canada (519) 768-0732 [www.icanorthamerica.com](http://www.icanorthamerica.com)**

FA Series	2, 5, 8, 10	■	■		■					Water-based sealers
AO Series	1, 2, 5, 8					■				Water-based topcoats
IM/LA Series	1, 4, 5, 6, 7	■	■		■	■				Exterior water-based
FP Series	4, 7, 8, 10, 12	■	■		■					Clear & pigmented 2K PU
OP 383 Series	1	■				■				Clear & pigmented 2K PU
LP Series	1, 7, 8	■				■				High gloss 2K PU
PE Series	1, 4, 12, 13	■	■		■	■				Polyesters
CNA Series	5				■					Water-based stains
IN Series	5				■					Solvent-based stains
IS Series	4, 7, 8	■	■		■					2K isolante
UV Series	1, 4, 10, 12, 13	■	■		■	■				Various UV systems

**TYPE CODE:** Numbers in "Type of Finish" column are keyed to use descriptions below:

- |            |            |                   |               |                                   |                    |
|------------|------------|-------------------|---------------|-----------------------------------|--------------------|
| 1. Topcoat | 4. Primer  | 7. Exterior Paint | 10. Basecoats | 13. U/V Curable Filler            | 16. Powder Coating |
| 2. Laquer  | 5. Stain   | 8. Interior Paint | 11. Ink       | 14. Putty                         | 17. Other          |
| 3. Enamel  | 6. Varnish | 9. Bleach         | 12. Filler    | 15. Electron Beam Curable Coating |                    |

# SANDING & FINISHING

## FINISHING MATERIALS REFERENCE CHART

Model Name and/or No.	Type of Finish	Principal Use							Supplier/Manufacturer Comments
		Fill	Prime	Stain	Seal	Topcoat	Underlay	Other	

**Jellico Inc., P.O. Box 11459, 829 S. 26th St., Louisville, KY 40211 (502) 772-2547 [www.jellicocoatings.com](http://www.jellicocoatings.com)**

JEL LAC	2				■	■			Nitro, acrylic, vinyls and pre cat
JEL LAC	3					■			Nitro, acrylic
JEL LAC	4		■						Nitro, vinyls
JEL LAC	5			■					Wipe, glazes, NGRs and spray
JEL VAR	6				■	■			Clears and enamels
JEL FIL	12	■							High solid pour filler
RDVU	13	■			■	■			UV top coats and fillers

**Konig North America LLC, P.O. Box 47314, Philadelphia, PA 19160 (215) 426-6216 [www.konignorthamerica.com](http://www.konignorthamerica.com)**

13	UV				■				Custom
13	UV					■			Custom
5	Waterborne			■					Custom
6	Waterborne					■			Custom
6	Catalyzed varnish					■			Custom
6	Catalyzed sealer				■				Custom
KÖ 130-143	Wax sticks - 12	■							Heinrich König & Co. 167 colors
KÖ 205-243	Touch-up; Markers & Pens 5			■					Heinrich König & Co. 140 colors
KÖ 310-311	Aerosol basecoats 10				■				Heinrich König & Co. high build & quick sanding
KÖ 336-365	Aerosol lacquers 2					■			Heinrich König & Co. various gloss levels
KÖ 150-153	Rex-Lith Fillers 12	■							Heinrich König & Co. polyester fillers; transparent, wood & white
KÖ 641	Polyester lacquer 9					■			Heinrich König & Co. polyester filling lacquer

**W. D. Lockwood & Co. Inc., 81 Franklin St., New York, NY 10013 (212) 966-4046 [www.wdlockwood.com](http://www.wdlockwood.com)**

Lockwood's Water Stain Dry Powder, Water Soluble	5 (water soluble)			■					Transparent, soluble, penetrating. 85 stock colors for all types wood
Lockwood's Alcohol Stain Alcohol Soluble Powder	5 (alcohol soluble)			■				Lacquer colorant	For coloring lacquer. 52 stock colors. For repair refinishing & touch-up
Lockwood's Oil Stain	5 (oil soluble)			■				Glazing colorant	For use with oil based finishes. 46 stock colors

**Lorchem Intl, 150 Aime-Vincent, Vaudreuil-Dorion, PQ J7V 5V5 Canada (450) 424-4000 [www.lorchemintl.com](http://www.lorchemintl.com)**

Unilac	1					■			High solids, great clarity, ww
PC 150	4, 10		■						Sands like butter, exceptional coverage
Diamo	1, 6					■			42% solids, quick dry
VS Seal	2, 10				■				True vinyl sealer
Seatflex	1, 6					■			Post-cat white topcoat
Setaprime	4, 10		■						Pos- cat white primer
Enduro Clear	1, 6					■			54% solids clear
FK70	4, 10	■	■		■				PU sealer/great on porous woods
OK887	1					■			PU topcoat, great yellowing resistance
FK50	4, 10	■	■						PU white primer

**Mohawk Finishing Products, P.O. Box 22000, Hickory, NC 28603 (800) 545-0047 [www.mohawk-finishing.com](http://www.mohawk-finishing.com)**

Heavy Body Sanding Sealer	2 (sealer, nitrocellulose)				■				Extra fast building and filling sanding sealer
High Solids Lacquer	2 (topcoat nitrocellulose)					■			High quality, high solids lacquer alcohol resistant
Wood Stain—15 Minute Dry	5			■					Wipe or spray on pigment stain may be lacquer finished in 15 minutes
Catalyzed Lacquer	12 (nitrocellulose)					■			Sprayed as a final topcoat over nitrocellulose base sealers and lacquer
Ultra II Water Based Stain	5 (dye/stain)			■					Nonflammable, ready for use, made from state of the art dyes. 10 colors. VOC compliant
Water Based Sealer	2 (sealer, water)				■				Ready for use. Environmentally safe. Excellent adhesion to wood, plastic and other finishes
Water Based Lacquer	2 (topcoat, water)					■			Ready for use. Environmentally safe. Excellent clarity. Non-yellowing gloss and satin
Nu-Coat Lacquer	2 (topcoat, nitroethane)					■			

**TYPE CODE:** Numbers in "Type of Finish" column are keyed to use descriptions below:

- |            |            |                   |               |                                   |                    |
|------------|------------|-------------------|---------------|-----------------------------------|--------------------|
| 1. Topcoat | 4. Primer  | 7. Exterior Paint | 10. Basecoats | 13. U/V Curable Filler            | 16. Powder Coating |
| 2. Lacquer | 5. Stain   | 8. Interior Paint | 11. Ink       | 14. Putty                         | 17. Other          |
| 3. Enamel  | 6. Varnish | 9. Bleach         | 12. Filler    | 15. Electron Beam Curable Coating |                    |

# SANDING & FINISHING

## FINISHING MATERIALS REFERENCE CHART

Model Name and/or No.	Type of Finish	Principal Use							Supplier/Manufacturer Comments
		Fill	Prime	Stain	Seal	Topcoat	Underlay	Other	
VOC Compliant Sealer	2 (sealer, nitrocellulose)				■				Ready for use. Good filling, drying and leveling characteristics
VOC Compliant Lacquer	2 (topcoat, nitrocellulose)					■			Ready for use, alcohol resistant. Excellent polishing and rubbing characteristics
Vinyl Sealer	2 (sealer, nitrocellulose)				■				An exceptional clear seal coat for use with catalyzed lacquers on close grained woods
Primer/Surfacer	4 (primer, sealer)		■						Primer for metal or wood. Available in black or white
Heavy Bodied Glazing Stain	5 (highlighting stain)			■					For achieving special finish effect highlighting, color uniforming, etc.
Pour-N-Wipe	2 (topcoat)					■			Designed for "rag" or wiping application
Water-Base Pigment Wiping Stain	5			■					Wipe-on, water-base pigment stain is non-flammable, low VOC

**Protech Chemicals Ltd., 7600 Henri Bourassa West, St. Laurent, PQ H4S 1W3 Canada (514)745-0200 [www.industry.net](http://www.industry.net)**

Nuvocoat	16							UV Curable Powder Coatings	Nuvocoat, a line of UV curable powder coatings with excellent properties and that can be formulated in a wide range of colors and textures
----------	----	--	--	--	--	--	--	----------------------------	--

**R&D Coatings Inc., P.O. Box 418, McKees Rocks, PA 15136 (412) 771-8110 [www.rdcoatings.com](http://www.rdcoatings.com)**

Anti-Scrath Topcoat	1					■			
Sanding Sealer	17				■				
Sandable Filler	13	■							
Water-based primer	14		■						
Abrasion Resistant Sealer	17				■				
Water-based Stain	5			■					

**The Sherwin-Williams Co., 101 Prospect Ave., N.W., Cleveland, OH 44115 (800) 524-5979 or (216) 566-2000**

[www.sherwin-williams.com](http://www.sherwin-williams.com)

Sher-Wood LoVoc Lacquer	1, 2 - Nitrocellulose				■	■			Formulated to meet federal HAPS regs, and VOC regs
Sher-Wood LoVoc Sealer	4 - Nitrocellulose				■				Formulated to meet federal HAPS regs, and VOC regs
Sher-Wood PreCat Lacquer	1, 2 - Nitrocellulose				■	■			Fast drying high-performance conversion lacquer
Sher-Wood Acrylic Conversion Coating	1, 2 - Acrylic				■	■			Acrylic conversion coating HAPS free non-yellowing propertie
Sher-Wood Wiping Stain	5 - Solvent based			■					Spray/Wipe - Full color line
Sher-Wood BAC Wiping Stain	5, Solvent-Based			■					Wipe - Full color line
Sher-Wood W/R Wiping Stains	5 - Water based			■					Low VOC - Full color line
Sher-Wood Vinyl Sanding Sealer	2, 4 - Vinyl type		■		■				Good moisture resistance, Clear and White for KCMA applications
Sher-Wood Moisture Resistant Lacq.	1,2 - Alkyd-Nitrocellulose				■	■			Excellent moisture resistance
Sher-Wood Catalyzed Lacquer 1, 2 - Catalyzed Lacquer	1, 2 - Catalyzed Lacquer				■	■			Better resistance properties than non-catalyzed lacquers
Sher-Wood Super Kemvar Coatings	1, 2, - Catalyzed Vinyl				■	■			Better chemical resistance; "close-to-the-wood" look
Sher-Wood Kemvar Conversion Varnish	1, 6 - Conversion Varnish				■	■			High solids varnish - Meets KCMA requirements
Sher-Wood Water White Varnish	1, 6 - Conversion Varnish				■	■			Water white, non-yellowing - Meets KCMA requirements
Sher-Wood Kemvar LF	1, 6 Conversion Varnish				■	■			Low formaldehyde, water white, non-yellowing. Meets KCMA requirements
Sher-Wood Natural Filler	12 - Alkyd Filler	■							Semi-paste, fills open grained wood
Sher-Wood Homoclad Sealer	3, 4 - Alkyd				■				Tough, moisture-resistant, penetrating type sealer
Sher-Wood Wood Surfacer	2, 4 - Nitrocellulose		■		■			Surfacer	Fast dry, excellent filling

**TYPE CODE:** Numbers in "Type of Finish" column are keyed to use descriptions below:

- |            |            |                                   |
|------------|------------|-----------------------------------|
| 1. Topcoat | 4. Primer  | 7. Exterior Paint                 |
| 2. Lacquer | 5. Stain   | 8. Interior Paint                 |
| 3. Enamel  | 6. Varnish | 9. Bleach                         |
|            |            | 10. Basecoats                     |
|            |            | 11. Ink                           |
|            |            | 12. Filler                        |
|            |            | 13. U/V Curable Filler            |
|            |            | 14. Putty                         |
|            |            | 15. Electron Beam Curable Coating |
|            |            | 16. Powder Coating                |
|            |            | 17. Other                         |

# SANDING & FINISHING

## FINISHING MATERIALS REFERENCE CHART

Model Name and/or No.	Type of Finish	Principal Use							Supplier/Manufacturer Comments	
		Fill	Prime	Stain	Seal	Topcoat	Underlay	Other		
Sher-Wood Vinyl Primer Surfacer	2, 4 - Vinyl 2, 4 - Vinyl								Surfacer	Fast dry, good moisture resistance
Sher-Wood Kemvar Primer Surfacer	6, 4 - Catalyzed		■						Surfacer	Excellent filling, used under pigmented conversion varnish
Sher-Wood Pigmented Conv Varnish	1, 6 - Pigmented Catalyzed		■		■	■				Full hiding - Full color and gloss range
Sher-Wood Vinyl Basecoat	1, 4, 5, 10 - Vinyl		■	■	■	■				Spray stains, basecoats, ground coats - Full color line
Sher-Wood Millwork Primers	4, 7, 8 - Latex		■							Fast dry latex white for millwork
Opex L61 Stains	1, 2, 8 - Nitrocellulose									Full hiding nitrocellulose lacquers
Sher Wood Vinyl Sealers	2, 4 solvent based				■					Fast drying, good moisture resistance. Opaque white available
Sher Wood Penetrating Oil	1, 17 Solvent based					■			Mixing vehicle	Oil finish or mixing vehicle to make stains
S.W. Universal Dye Concentrates	5 Solvent/water based			■						Ultra-high strength mono line, solvent and water reducible
S.W. Kem Aqua Lacquer	1, 4 water based					■				Water based clear system meets KCMA
S.W. Catalyzed Lacquer (pre cat)	1, 2 Solvent based					■				Fast drying, high performance conversion lacquer
S. W. Kem Aqua Lacq Sanding Sealer	4 Water based				■					Water reducible sealer
S. W. Kem Aqua Pigmented lacquer	1, 8 Water based					■				Fast drying, complete color line, interior wood, meets KCMA
S. W. K. A. Pigmented lacquer Primer	4 Water based		■							Prime Interior wood, helps prevent tannin bleed
Sher-Wood Glaze	5 Solvent based			■						Creates variety of decorative application techniques
S. W. Ultra-Cure UV Curable Coating	1, 3, 4, 10, 13 Solv, Water based	■	■	■		■				Complete line of UV-curable coatings for wood
Sher Wood Kem Aqua Plus	1, Water-based					■				Water-based system, meets KCMA
Sher Wood Simplicity Stain	5, Solvent-based			■						Achieve deep, dark colors in less steps than traditional methods.
Sher-Wood CAB-Acrylic Lacquer	1, 2 -CAB-Acrylic					■				Excellent resistance to yellowing - Clear and whites
Compliant Water White Conv. Varnish										Visit oem.sherwin.com for info
Sher-Wood Hi-Bild Lacquer										Visit oem.sherwin.com for info
Sher-Wood Hi-Bild Precat Lacquer										Visit oem.sherwin.com for info
Sher-Wood Kem Aqua Plus Surfacer	Waterborne									Visit oem.sherwin.com for info
Sher-Wood Kem Aqua Plus White	waterborne									Visit oem.sherwin.com for info
Sher-Wood Kemvar Glaze										Alkyd type glaze. Visit oem.sherwin.com for info
Sher-Wood Precat Primer Surfacer										Visit oem.sherwin.com for info
White Hi-Bild Precat Lacquer										Visit oem.sherwin.com for info

**Target Coatings, 54 Sindle Ave., Little Falls, NJ 07424 (800) 752-9922 [www.targetcoatings.com](http://www.targetcoatings.com)**

EmTech EM8800 Sealer	4, 10, 17				■					High build applications
EmTech EM8000 CV	1, 2, 17					■				Waterborne conversion varnish
EM9300 Polycarbonate	1, 2, 17					■				Exterior grade clear coat
Oxford Ultima Lacquer	1, 2, 17					■				Water-based acrylic lacquer
Oxford UltimaSeal-WB	4, 5, 10				■					Water-based shellac sealer
Oxford SuperClear	1, 2, 17					■				Water-based urethane topcoat
Oxford Ultima Varnish	1, 2, 17					■				Water-based brushing varnish
Oxford HSF Filler	4, 10, 17	■								Non-shrinking grain filler
Oxford Hybrid Linseed Oil	4, 5, 10			■						Water-reducible stain system

**Van Technologies Inc., 5791 Bergquist Road, Duluth, MN 55804 (218) 525-9424 [www.vtcoatings.com](http://www.vtcoatings.com)**

Van Aqua 220 Series	5			■						Many color variations available. Water-based
Van Aqua 480M Series	1					■				Water-based urethane topcoat
Van Aqua 280M	1					■				Water-based acrylic topcoat
Van Aqua 240 Series	10				■					Water-based sealer, clear and tinted versions
Van Aqua 200WP	4		■							Water-based white wood primer

**TYPE CODE:** Numbers in "Type of Finish" column are keyed to use descriptions below:

- |            |            |                   |               |                                   |                    |
|------------|------------|-------------------|---------------|-----------------------------------|--------------------|
| 1. Topcoat | 4. Primer  | 7. Exterior Paint | 10. Basecoats | 13. U/V Curable Filler            | 16. Powder Coating |
| 2. Lacquer | 5. Stain   | 8. Interior Paint | 11. Ink       | 14. Putty                         | 17. Other          |
| 3. Enamel  | 6. Varnish | 9. Bleach         | 12. Filler    | 15. Electron Beam Curable Coating |                    |

# SANDING & FINISHING

## FINISHING MATERIALS REFERENCE CHART

Model Name and/or No.	Type of Finish	Principal Use							Supplier/Manufacturer Comments
		Fill	Prime	Stain	Seal	Topcoat	Underlay	Other	
Van Ultra 540	10				■				100% solids UV-curable sealer
Van Ultra 580 Series	1, 10					■			100% solids UV-curable topcoat
<b>Wood-Kote Products Inc., 8000 N.E. 14th Place, Portland, OR 97211 (800) 843-7666 or (503) 285-8371 <a href="http://www.woodkote.com">www.woodkote.com</a></b>									
Lite-N-Up	9							Wood bleach	2 component pre-mix wood bleach
WoodPerfect/WoodBuddy	12	■							Filler
SprayLaq 680A, KatLaq 680A vinyl sealer	2, 4 solvent based		■						Nitrocellulose sealer
SprayLaq 680A Base Kote	2, 4, 10 solvent based		■						Nitrocellulose opaque undercoater
Trans Kote A	2, 4, 10 solvent based		■						Stainable primer
Jel'd Stain H20	5 waterbased			■					Water-based gelled stain
Jel'd Stain, Liqwid Stain 550 & 250	5 solvent based			■					Low VOC
Glaze Kote 250	5 solvent based			■					Low VOC wood glaze
SprayLaq 680A, ColorKote	2 solvent based					■			Nitrocellulose spraying lacquer
BrushLaq 680	2 solvent based					■			Nitrocellulose brushing lacquer (4 sheens)
Jel'd Poly Kote 275	6 solvent based					■			Low VOC wipe-on polyurethane
Ultra Flagship UV 450& 250	6 solvent based					■			Ext./Int. polyurethane (3 sheens)
Clear & Clean/Clear & Clean II	6 waterbased								Waterbased interior polyurethane/Catalyzed version (II)
Korrect-O, Perfect-O	17							Colorant	Solvent-based colorant

**TYPE CODE:** Numbers in "Type of Finish" column are keyed to use descriptions below:

- |            |            |                   |               |                                   |                    |
|------------|------------|-------------------|---------------|-----------------------------------|--------------------|
| 1. Topcoat | 4. Primer  | 7. Exterior Paint | 10. Basecoats | 13. U/V Curable Filler            | 16. Powder Coating |
| 2. Laquer  | 5. Stain   | 8. Interior Paint | 11. Ink       | 14. Putty                         | 17. Other          |
| 3. Enamel  | 6. Varnish | 9. Bleach         | 12. Filler    | 15. Electron Beam Curable Coating |                    |