



# SPECIAL REPORT

by Karen Koenig  
karen.koenig@woodworkingnetwork.com

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
1	Ashley Furniture Industries Inc.	Arcadia, WI	\$6.611 billion* (excluding retail)	35,000	ashleyfurnitureindustriesllc.com
2	MillerKnoll (formerly Herman Miller and Knoll)	Zeeland, MI	\$3.7 billion	10,000+	millerknoll.com
3	MasterBrand Cabinets	Jasper, IN	\$2.825 billion*	11,000	masterbrandcabinets.com
4	Jeld-Wen Inc.	Charlotte, NC	\$2.81 billion* (North America)	9,000	jeld-wen.com
5	Steelcase Inc.	Grand Rapids, MI	\$2.596 billion	11,000	steelcase.com
6	Andersen Corp.	Bayport, MN	\$2.5 billion*	11,000	andersenwindows.com
7	Pella Corp.	Pella, IA	\$2.03 billion*	8,000	pella.com
8	Haworth Inc.	Holland, MI	\$2 billion*	7,500	haworth.com
9	Masonite International Corp.	Tampa, FL	\$1.9 billion* (North American residential)	10,000	masonite.com
10	Cabinetworks Group	Ann Arbor, MI	\$1.8 billion*	4,200	cabinetworksgroup.com
11	American Woodmark Corp.	Winchester, VA	\$1.65 billion	10,000	americanwoodmark.com
12	HNI Corp.	Muscatine, IA	\$1.42 billion*	8,500	hnicorp.com
13	La-Z-Boy Inc.	Monroe, MI	\$1.3 billion (excludes retail)	8,000	lazboy.com
14	Metrie Inc.	Vancouver, BC	\$1-plus billion*	1,500	metrie.com
15	Global Furniture Group	Downsview, ON	\$1 billion*	3,500	globalfurnituregroup.com
16	Marvin	Warroad, MN	\$1 billion*	6,000	marvin.com
17	Dorel Industries, Inc. (Dorel Home)	Montreal, QC	\$907.3 million*	1,500	dorel.com
18	KI	Green Bay, WI	\$650 million*	2,000	ki.com
19	Sauder Woodworking	Archbold, OH	\$625 million*	2,400	sauder.com
20	Quanex Homeshield LLC	Chatsworth, IL	\$578.3 million (North America fenestration)	600	quanex.com
21	Kimball International Inc.	Jasper, IN	\$569.0 million	2,800	kimball.com
22	Steves & Sons, Inc.	San Antonio, TX	\$550 million	1,300	stevesdoors.com
23	Hooker Furnishings Group	Martinsville, VA	\$540.1 million	900	hookerfurniture.com
24	Woodgrain Millwork, Inc.	Fruitland, ID	\$500 million*	3,000	woodgrain.com
25	Sierra Pacific Windows	Red Bluff, CA	\$500 million*	1,570	sierrapacificwindows.com
26	Lozier Corp.	Omaha, NE	\$500 million*	2,200	lozier.com
27	Teknion Corp.	Toronto, ON	\$500 million*	1,500	teknion.com
28	Flexsteel Industries Inc.	Dubuque, IA	\$478.9 million	1,000	flexsteel.com
29	VT Industries Inc.	Holstein, IA	\$475 million*	1,500	vtindustries.com
30	Ethan Allen Interiors Inc.	Danbury, CT	\$413.1 million (excludes retail)	3,300	ethanallen.com
31	OFS Brands Inc.	Huntingburg, IN	\$375 million	1,650	ofsbrands.com
32	Brown Jordan Inc.	St. Augustine, FL	\$350 million*	1,800	brownjordaninc.com
33	Klaussner Furniture Industries	Asheboro, NC	\$347 million*	1,700	klaussner.com
34	Genesis Products	Goshen, IN	\$346 million	1,150	genesisproductsinc.com
35	Lane Home Furnishings (United Furniture)	South Tupelo, MS	\$327.1 million*	1,200	lanefurniture.com
36	Weather Shield Mfg. Inc.	Medford, WI	\$300 million*	1,500	weathershield.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
37	Bassett Furniture Industries	Bassett, VA	\$295.33 million (wholesale furniture)	2,100	bassettfurniture.com
38	Bernhardt Furniture	Lenoir, NC	\$252.6 million*	1,350	bernhardt.com
39	Stickley	Manlius, NY	\$251.4 million*	1,200	stickley.com
40	L.A. Darling Co.	Paragould, AR	\$250 million*	500	ladarling.com
41	Woodcraft Industries (Quanex)	St. Cloud, MN	\$246.1 million	1,000	woodcraftind.com
42	Jasper Group	Jasper, IN	\$238.1 million*	1,178	jaspergroup.us.com
43	idX	Grand Rapids, MI	\$235 million*	1,500	idxcorporation.com
44	ClosetMaid-Griffon Corp.	Orlando, FL	\$233.77 million*	450	closetmaid.com
45	Best Home Furnishings	Ferdinand, IN	\$233 million*	850	BestHF.com
46	Sherrill Furniture Co.	Hickory, NC	\$228.1 million*	1,000	sherrillfurniture.com
47	AIS (Affordable Interior Systems)	Hudson, MA	\$212 million*	800+	ais-inc.com
48	W W Wood Products Inc.	Dudley, MO	\$210 million	1,550	wwinc.com
49	Rock House Farm Brands	Hickory, NC	\$205 million*	1,300	rockhousefarm.com
50	USA Millwork	Denver, CO	\$200 million*	600	usa-millwork.com
51	eSolutions Furniture (Bestar/Bestar-Bush)	Sherbrooke, QC	\$200 million*	600	esolutionsfurniture.com
52	Steinway & Sons	Astoria, NY	\$200 million*	1,800	steinway.com
53	Mitchell Gold & Bob Williams	Taylorsville, NC	\$197.2 million*	750	mgbwhome.com
54	McCreary Modern Inc.	Newton, NC	\$190 million	870	mccrearymodern.com
55	Kolbe & Kolbe Millwork Co. Inc.	Wausau, WI	\$178.72 million*	1,000	kolbe-kolbe.com
56	Franklin Corp.	Houston, MS	\$175 million*	1,300	franklincorp.com
57	Standard Furniture Manufacturing	Bay Minette, AL	\$171.2 million*	575	standardfurniture.com
58	Patrick Industries Inc.	Elkhart, IN	\$170 million*	7,000+	patrickind.com
59	Palliser Furniture Ltd.	Winnipeg, MB	\$166 million*	2,437	palliser.com
60	Kith Kitchens	Haleyville, AL	\$165 million*	900	kithkitchens.com
61	Conestoga Wood Specialties Inc.	East Earl, PA	\$160 million*	1,150	conestogawood.com
62	Hussey Seating Co.	North Berwick, ME	\$154 million*	300	husseyseating.com
63	Virco Mfg. Corp.	Torrance, CA	\$152.8 million	825	virco.com
64	Wellborn Cabinet Inc.	Ashland, AL	\$150 million*	1,300	wellborn.com
65	Kountry Wood Products	Nappanee, IN	\$150 million*	540	kountrywood.com
66	Alexandria Moulding (U.S. Lumber)	Alexandria, ON	\$150 million*	500	alexmo.com
67	Foremost Groups Inc.	East Hanover, NJ	\$150 million*	1,500	foremostgroups.com
68	Southern Motion Inc.	Pontotoc, MS	\$150 million*	2,000	southernmotion.com
69	Kewaunee Scientific Corp.	Statesville, NC	\$147.5 million	838	kewaunee.com
70	The Container Store - Elfa	Coppell, TX	\$130 million*	438	containerstore.com
71	Woodhaven Industries/The Aaron's Co.	Coolidge, GA	\$127.6 million*	700	aaronents.com
72	Exemplis Corp.	Cypress, CA	\$125 million*	250	exemplis.com
73	Leedo Manufacturing Co., L.P.	Stafford, TX	\$120.8 million*	500	leedocabinetry.com
74	Decore-ative Specialties	Monrovia, CA	\$120 million*	900 (est.)	decore.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
75	Huntwood Industries	Spokane, WA	\$120 million*	750	huntwood.com
76	Stevens Industries Inc.	Teutopolis, IL	\$117 million	500	stevensind.com
77	Dura Supreme Cabinetry	Howard Lake, MN	\$115 million*	500	durasupreme.com
78	Jackson Furniture Industries	Cleveland, TN	\$110.47 million*	700	jacksonfurniture.com
79	Bertch Cabinet LLC	Waterloo, IA	\$100 million*	750	bertch.com
80	Koch & Co.	Seneca, KS	\$100 million*	700	kochcabinet.com
81	Loewen Windows and Doors	Steinbach, MB	\$100 million*	700	loewen.com
82	Woodmont Cabinetry/Grandview Cabinetry (Western Cabinets)	Dallas, TX	\$100 million*	700	woodmontcabinetry.com, grandviewcabinetry.com
83	Vaughan-Bassett Furniture Co.	Galax, VA	\$100 million*	575	vaughan-bassett.com
84	Groupe Lacasse	Saint-Pie, QC	\$100 million*	400	groupelacasse.com
85	John Boos & Co.	Effingham, IL	\$100 million*	250	johnboos.com
86	Rowe Fine Furniture	Elliston, VA	\$100 million*	750	rowefurniture.com
87	Canadel Furniture Inc.	Louiseville, QC	\$100 million*	600	canadel.ca
88	Smith Brothers of Berne Inc.)	Berne, IN	\$100 million*	525	smithbrothersfurniture.com
89	Republic Elite (LDC Stone Inc.)	Marshall, TX	\$100 million*	450	republicelite.com
90	Frendel Kitchens Ltd.	Mississauga, ON	\$97.8 million*	170	frendel.com
91	Lexington Mfg. Co.	Minneapolis, MN	\$97 million*	300	lexingtonmfg.com
92	Kent Moore Cabinets Ltd.	Bryan, TX	\$95 million*	605	kmc.net
93	Showplace Wood Products	Harrisburg, SD	\$93.9 million*	676	showplacecabinetry.com
94	Bellmont Cabinet Co.	Sumner, WA	\$92 million	390	bellmontcabinets.com
95	Lanz Cabinet Shop	Eugene, OR	\$90 million	570	lanzcabinets.com
96	Reborn Cabinets Inc.	Anaheim, CA	\$87 million*	625	reborncabinets.com
97	Essential Cabinetry Group	Simpsonville, SC	\$85 million*	500	essentialcabinetrygroup.com
98	Northern Contours Inc.	Mendota Heights, MN	\$83.5 million*	480	northerncontours.com
99	Irwin Seating Co.	Grand Rapids, MI	\$82.1 million*	600	irwinseating.com
100	Marsh Furniture Co.	High Point, NC	\$82 million*	650	marshfurniture.com
101	Elran Furniture Ltd.	Pointe-Claire, QC	\$80 million*	420	elran.com
102	Glenn Rieder, LLC	West Allis, WI	\$80 million	360	glennrieder.com
103	Trendway Corp.	Holland, MI	\$80 million*	150	trendway.com
104	Krug Inc.	Kitchener, ON	\$80 million*	425	krug.ca
105	MTS Seating	Temperance, MI	\$78 million	430	mtsseating.com
106	WB Mfg. (Wisconsin Bench)	Thorp, WI	\$78 million	310	wibenchmfg.com
107	Koetter Woodworking Inc.	Borden, IN	\$76 million*	325	koetterwoodworking.com
108	Wood-Mode LLC	Kreamer, PA	\$75 million*	520	wood-mode.com
109	Crystal Cabinet Works Inc.	Princeton, MN	\$75 million	460	crystalcabinets.com
110	Olon Industries	Georgetown, ON	\$75 million*	400	olon.com
111	Fetzer Architectural Woodwork	Salt Lake City, UT	\$75 million*	300	fetzerwood.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
112	Hughes Furniture Industries Inc.	Randleman, NC	\$75 million*	700	hughesfurniture.com
113	Groupe Cabico	Coaticook, QC	\$75 million*	600	cabico.com
114	Mity, Inc.	Orem, UT	\$75 million*	400	mityinc.com
115	Colony Inc.	Elgin, IL	\$75 million*	200	colonydisplay.com
116	Albany Industries LLC	New Albany, MS	\$74.5 million*	600+	albanyindustries.com
117	Vanguard Furniture Co. Inc.	Conover, NC	\$74.1 million*	350	vanguardfurniture.com
118	Peak Living (American Furniture Mfg. Inc.)	Ecru, MS	\$73.35 million*	780	peakfurniture.com, americanfurn.net
119	Barbosa Cabinets Inc.	Tracy, CA	\$70 million*	400	barcab.com
120	Kitchen Kompact Inc.	Jeffersonville, IN	\$70 million*	185	kitchenkompact.com
121	Panel Processing Inc.	Alpena, MI	\$67 million	200	panel.com
122	JSI Store Fixtures	Milo, ME	\$65 million*	400	jsistorefixtures.com
123	Cal Door & Drawer	Salinas, CA	\$65 million*	375	caldoor.com
124	Canyon Creek Cabinet Co.	Monroe, WA	\$65 million*	420	canyoncreek.com
125	ICI (Institutional Casework Inc.)	Paris, TN	\$63.52 million*	250	iciscientific.com
126	Decor Cabinets Ltd.	Morden, MB	\$62 million*	500	decorcabinets.com
127	Merritt	Mentor, OH	\$60 million*	246	merrittwoodwork.com
128	MillerBlaker	Bronx, NY	\$60 million*	110	millerblaker.com
129	Nations Cabinetry	San Antonio, TX	\$58 million*	500	nationscabinetry.com
130	Superior Cabinets	Saskatoon, SK	\$56 million	352	superiorcabinets.ca
131	Sico Inc.	Minneapolis, MN	\$55.8 million*	350	sicoinc.com
132	TMI Systems Corp.	Dickinson, ND	\$55 million*	250	tmsystems.com
133	LivingArt Kitchens Inc.	Toronto, ON	\$54 million	331	livingart.ca
134	American Leather	Dallas, TX	\$53.2 million*	400	americanleather.com
135	Martin Furniture	San Diego, CA	\$52.96 million*	400	martinfurniture.com
136	Artitalia Group	Montreal, QC	\$52.1 million*	500	artitalia.com
137	Nucraft Furniture Co.	Comstock Park, MI	\$50.2 million*	300	nucraft.com
138	CFGroup	Newport, TN	\$50 million*	250*	mycfgroup.com
139	Elias Woodwork & Mfg. Ltd.	Winkler, MB	\$50 million	460	eliaswoodwork.com
140	WF Cabinetry (Wellborn Forest)	Alexander City, AL	\$50 million*	345	wfcabinetry.com
141	Island Architectural Woodwork Inc.	Ronkonkoma, NY	\$50 million*	185	islandwoodwork.com
142	Montbleau & Associates	San Diego, CA	\$50 million	150	montbleau.com
143	Parenti & Raffaelli Ltd.	Mt. Prospect, IL	\$50 million*	150	parentiwoodwork.com
144	University Loft Co.	Greenfield, IN	\$50 million*	110	uloft.com
145	Artopex	Granby, QC	\$50 million*	500	artopex.com
146	Fairfield Chair Co.	Lenoir, NC	\$50 million*	500	fairfieldchair.com
147	Howard Miller	Zeeland, MI	\$50 million*	500	howardmiller.com
148	Foliot Furniture	Saint-Jerome, QC	\$50 million*	400	foliot.com
149	Armoires Fabritec Ltee	Bromont, QC	\$50 million*	350	fabritec.ca

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
150	Baker Interiors Group	Hickory NC	\$50 million*	320	bakerfurniture.com
151	EMI Industries LLC	Tampa, FL	\$50 million*	300	emiindustries.com
152	American Display & Fixture	Chattanooga, TN	\$50 million*	250	mktalliance.com
153	Barnett Millworks Inc.	Theodore, AL	\$49.4 million*	260	barnettmillworks.com
154	Indiana Furniture	Jasper, IN	\$48* million	325	indianafurniture.com
155	Brandom Cabinets, Wisenbaker Builder Services	Hillsboro, TX	\$47 million	245	wbs.com
156	Imperial Woodworking Co.	Palatine, IL	\$46.1 million*	200	imperialwoodworking.com
157	Valley Cabinet Inc.	De Pere, WI	\$45.2 million*	295	valleycustomdoor.com
158	ROOMI Group Corp.	Houston, TX	\$45 million*	220	roomigroup.com
159	T.J. Hale Co.	Menomonee Falls, WI	\$45 million*	120	tjhale.com
160	Watson Furniture Group	Poulsbo, WA	\$44 million*	190	watsonfurniture.com
161	Stylus Made-To-Order Sofas	Burnaby, BC	\$41 million*	225	stylussofas.com
162	Cuisine Idéale	Sherbrooke, QC	\$40 million	250	cuisineideale.com
163	AyA Kitchens and Baths	Mississauga, ON	\$40 million*	325	ayakitchens.com
164	Tru Cabinetry	Ashland, AL	\$40 million*	300	trucabinetry.com
165	Nightingale Corp.	Mississauga, ON	\$40 million*	200	nightingalechairs.com
166	DeWils Industries	Vancouver, WA	\$40 million*	150	dewils.com
167	Inscape Ltd.	Holland Landing, ON	\$38.2 million	400	inscapesolutions.com
168	Case Systems Inc.	Midland, MI	\$36.9 million*	190	casesystems.com
169	Benedettini Cabinetry	Rosenberg, TX	\$36.4 million*	200	benedettinicabinetry.com
170	Appalachian Wood Products Inc.	Clearfield, PA	\$35.5 million	220	appwood.com
171	Norwalk Furniture	Norwalk, OH	\$35 million*	290	norwalkfurniture.com
172	Wisconsin Built Inc.	Deerfield, WI	\$35 million*	180	wisconsin-built.com
173	Royal Cabinets	Pomona, CA	\$35 million*	250+	royalcabinets.com
174	Saco Industries Inc.	Lowell, IN	\$35 million*	350	sacoindustries.com
175	Mouser Custom Cabinetry LLC	Elizabethtown, KY	\$35 million*	265	mousercc.com
176	Miralis	St. Anaclet, QC	\$34.6 million*	180	miralis.com
177	Woodharbor Custom Cabinetry	Mason City, IA	\$34.1 million	215	woodharbor.com
178	OakCraft Inc.	Peoria, AZ	\$34 million*	325	oakcraft.com
179	Solid Comfort	Fargo, ND	\$34 million*	125	solidcomfort.com
180	Darran Furniture	High Point, NC	\$32.7 million*	135	darran.com
181	Premier EuroCase Inc.	Denver, CO	\$31 million	116	premiereurocase.com
182	Durham Furniture Inc.	Durham, ON	\$30.86 million*	200	durhamfurniture.com
183	Candlelight Cabinetry	Lockport, NY	\$30.2 million*	210	candlelightcab.com
184	Chandler Cabinets	Pilot Point, TX	\$30 million*	250	chandlercabinets.net
185	Powell Valley Millwork	Clay City, KY	\$30 million	220	pvmillwork.com
186	The Corsi Group	Indianapolis, IN	\$30 million*	140	thecorsigroup.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
187	Monschein Industries, Inc.	Riverbank, CA	\$30 million*	300	monscheincabinets.com
188	Holiday Kitchens	Rice Lake, WI	\$30 million*	210	holidaykitchens.com
189	Davis Furniture Industries	High Point, NC	\$30 million*	200	davisfurniture.com
190	Buhler Furniture	Winnipeg, MB	\$29.2 million*	189	buhlerhospitality.com
191	Tuohy Furniture	Chatfield, MN	\$29 million	195	tuohyfurniture.com
192	Lazar Industries LLC	Siler City, NC	\$28.9 million*	250	lazarind.com
193	Hi-Lo Industries Inc. dba Bridgewood Custom Cabinetry	Chanute, KS	\$28.8 million	238	bridgewoodcabinetry.com
194	Grabill Cabinet Co. Inc.	Grabill, IN	\$28.6 million*	210	grabillcabinets.com
195	Quality Custom Cabinetry Inc.	New Holland, PA	\$28 million*	240	qcci.com
196	Spectrum Industries Inc.	Chippewa Falls, WI	\$28 million*	174	spectrumfurniture.com
197	Neutral Posture Inc.	Bryan, TX	\$26.4 million*	85	neutralposture.com
198	BodenAlexander	Portland, OR	\$26.3 million*	125	bodenalexander.com
199	Plymold	Kenyon, MN	\$26 million*	150	plymold.com
200	Frank Chervan Inc.	Roanoke, VA	\$25.8 million*	200	chervan.com
201	Plato Woodwork Inc.	Plato, MN	\$25.8 million	150	platoewoodwork.com
202	JTB Furniture	Columbus, MS	\$25.4 million*	300	jtbfurniture.com
203	Haas Cabinet Co. Inc.	Sellersburg, IN	\$25.4 million*	250	haascabinet.com
204	Signature Custom Cabinetry Inc.	Ephrata, PA	\$25.1 million	122	signaturecab.com
205	Ferche Millwork Inc.	Rice, MN	\$25.1 million*	200	ferche.com
206	Panel Specialists Inc.	Temple, TX	\$25-plus million*	155	panelspec.com
207	Laurysen Kitchens	Stittsville, ON	\$25-plus million*	150	laurysenkitchens.com
208	R.D. Henry & Co., subs. of Superior Cabinets	Wichita, KS	\$25 million*	200	rdhenry.com
209	Washington Woodworking Co.	Landover, MD	\$25 million*	135	washingtonwoodworking.com
210	Adams Group	North Port, FL	\$25 million*	100	discoveradams.com
211	Mark Richey Woodworking	Newburyport, MA	\$25 million*	100	markrichey.com
212	Cox Interior Inc.	Campbellsville, KY	\$25 million*	434	coxinterior.com
213	Decor-Rest Furniture	Woodbridge, ON	\$25 million*	350	decor-rest.com
214	Telescope Casual Furniture Inc.	Granville, NY	\$25 million*	277	telescopecasual.com
215	Halcon Corp.	Stewartville, MN	\$25 million*	200	halconfurniture.com
216	Metropolitan Cabinet & Countertop	Norwood, MA	\$25 million*	180	metcabinet.com
217	Kabinart	Nashville, TN	\$25 million*	150	kabinart.com
218	Showbest Fixture Corp.	Henrico, VA	\$25 million*	150	showbest.com
219	Custom Wood Products	St. Marys, KS	\$24.5 million*	190	cwponline.com
220	Gat Creek	Berkeley Springs, WV	\$24 million	160	gatcreek.com
221	Third Bench	Albuquerque, NM	\$24 million	158	thirdbench.com
222	Closet America	Landover, MD	\$24 million*	135	closetamerica.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
223	3C Store Fixtures Inc.	Wilson, NC	\$24 million*	105	3c-inc.net
224	Rynone Manufacturing Corp.	Sayre, PA	\$23.2 million*	125	rynone.com
225	Cartier Kitchens	Brampton, ON	\$23.1 million*	120	cartierweb, cartierkitchens.com
226	Closet Works	Elmhurst, IL	\$23 million*	120	closetworks.com
227	Fashion Cabinet Mfg., Inc.	West Jordan, UT	\$23 million*	130	fashioncabinet.com
228	Chandler Inc.	Afton, MN	\$22.8 million*	117	chandlerinc.com
229	Carolina Furniture Works Inc.	Sumter, SC	\$22.7 million*	215	carolinafurnitureworks.com
230	Bishop Cabinets Inc.	Montgomery, AL	\$22 million	110	bishopcabinets.com
231	Mock Woodworking Co.	Zanesville, OH	\$22 million	54	mockwoodworking.com
232	Thos. Moser Cabinetmakers	Auburn, ME	\$21 million*	112	thosmoser.com
233	Goebel Fixture Co.	Hutchinson, MN	\$20.57 million*	110	goebelfc.com
234	Bass Cabinet Mfg. Inc.	Mesa, AZ	\$20.4 million*	150	basscabinet.com
235	Tharp Custom Cabinetry	Loveland, CO	\$20 million*	140	tharpcabinets.com
236	Brakur Custom Cabinetry Inc.	Shorewood, IL	\$20 million	114	brakur.com
237	High Point Furniture Industries	High Point, NC	\$20 million*	105	hpfi.com
238	Gaithersburg Architectural Millwork	Warrenton, VA	\$20 million*	95	gcabinet.com
239	Millwork 360	Tampa, FL	\$20 million*	80	millwork360.net
240	Xybix Systems, Inc.	Littleton, CO	\$20 million*	75	xybix.com
241	Eastern Millwork Inc.	Jersey City, NJ	\$20 million	70	eastern-millwork.com
242	Timberlane, Inc.	Montgomery, PA	\$20 million*	70	timberlane.com
243	Valendrawers Inc.	Lexington, NC	\$20 million*	60	valenusa.com
244	Downsview Woodworking Ltd.	Mississauga, ON	\$20 million*	200	downsviewkitchens.com
245	Dynamic Furniture Corp.	Calgary, AB	\$20 million*	200	dynamicfurniture.com
246	Evans Cabinet Corp.	Dublin, GA	\$20 million*	200	evanscabinet.com
247	Leathercraft, Inc.	Conover, NC	\$20 million*	200	leathercraft-furniture.com
248	Lloyd Flanders Industries Inc.	Menominee, MI	\$20 million*	150	lloydflanders.com
249	Woodland Cabinetry Inc.	Sisseton, SD	\$20 million*	150	woodlandcabinetry.com
250	Euro-Rite Cabinets Ltd.	Pitt Meadows, BC	\$20 million*	130	eurorite.com
251	Milford Enterprises Inc.	Quakertown, PA	\$20 million*	85	milfordei.com
252	Lewis Cabinet Specialties	Thatcher, UT	\$19-\$23 million*	100	lewiscabinet.com
253	Twin Oaks Custom Cabinets	Neosho, MO	\$19.5 million*	160	twinoakscabinets.com woodpro.com (Woodpro Cabinetry)
254	Jasper Chair	Jasper, IN	\$18.84 million*	100	jasperchair.com
255	Adelphi Kitchens Inc.	Robesonia, PA	\$18.4 million*	115	adelphikitchens.com
256	Mystic Scenic Studios, Inc.	Norwood, MA	\$18 million	100	mysticscenic.com
257	Dutailier	Saint-Pie, QC	\$18 million*	150	dutailier.com
258	Marge Carson	Pomona, CA	\$17.7 million*	84	margecarson.com
259	Anderson Wood Products Co.	Louisville, KY	\$17 million	150	andersonwood.com
260	Giffin Interior & Fixture, Inc.	Bridgeville, PA	\$17 million	100	giffininterior.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (*estimated)	Total employees	Website
261	Leeman Architectural Woodwork	Powder Springs, GA	\$16.9 million*	100	leeman-aw.net
262	Crown Point Cabinetry	Claremont, NH	\$16.5 million	90	crown-point.com
263	Witmer Furniture	Abbotsford, WI	\$16.5 million	65	witmerfurniture.com
264	Artisan Custom Closets	Marietta, GA	\$16.4 million	89	artisancustomclosets.com
265	ModuForm	Fitchburg, MA	\$16 million*	150	moduform.com
266	Kountry Kraft	Newmanstown, PA	\$16 million*	125	kountrykraft.com
267	Herrick & White	Cumberland, RI	\$15.51 million*	100	herrick-white.com
268	Woodland Furniture LLC	Idaho Falls, ID	\$15.1 million*	110	woodlandfurniture.com
269	Whittier Wood Products	Eugene, OR	\$15 million*	350	whittierwood.com
270	Barzotti Woodworking Ltd.	Guelph, ON	\$15 million*	150	barzotti.com
271	PIN	Grapevine, TX	\$15 million	120	pin.com
272	Grand Manor Furniture	Lenoir, NC	\$15 million*	100	grandmanorfurniture.com
273	Upstate Door	Warsaw, NY	\$15 million*	100	upstatedoor.com
274	Worden Co.	Holland, MI	\$15 million*	85	wordencompany.com
275	Dubois Wood Products Inc.	Huntingburg, IN	\$15 million	55	duboiswood.com
276	LaFata Cabinets	Shelby Twp., MI	\$15 million*	130	lafata.com
277	Mid-America Cabinets Inc.	Gentry, AR	\$15 million*	100	midamericacabinets.com
278	Modern Woodcrafts Inc.	Plainville, CT	\$15 million*	65	modernwoodcrafts.com
279	Bishop Fixture & Millwork Inc.	Balsam Lake, WI	\$14.7 million*	230	bishopfixtures.com
280	Crestwood, Inc.	Salina, KS	\$13.8 million*	160	crestwood-inc.com
281	Cooper Enterprises, Inc.	Shelby, OH	\$13 million	57	cooperenterprises.com
282	Schlabach Wood Design	Baltic, OH	\$12.1 million*	105	schlabachwooddesign.com
283	Fancher Chair Co. Inc.	Falconer, NY	\$12 million*	125	fancherchair.com
284	Northway Industries Inc.	Middleburg, PA	\$12 million*	95	northwayind.com
285	Lewis Lumber Products, Inc.	Picture Rocks, PA	\$12 million*	36	lewislp.com
286	Plain + Fancy Custom Cabinetry	Schaefferstown, PA	\$12 million*	120	plainfancycabinetry.com
287	American Millwork and Cabinetry Inc.	Emmaus, PA	\$11.6 million	83	amcmillwork.com
288	Dakota Kitchen & Bath, Inc.	Sioux Falls, SD	\$11.4 million*	95	dakotakitchen.com
289	Bernhard Woodwork Ltd.	Northbrook, IL	\$11.3 million*	70	bernhardwoodwork.com
290	Harlan Cabinets	Harlan, IN	\$10.9 million*	31	harlancabinets.com
291	Tri-Star Cabinet & Top Co.	New Lenox, IL	\$10 million*	100	tristarcabinets.com
292	Artone LLC	Jamestown, NY	\$10 million	80	artonemfg.com
293	Busby Cabinets	Alachua, FL	\$10 million*	75	busbycabinets.com
294	Western Idaho Cabinets	Boise, ID	\$10 million*	170	westernidahocabinets.com
295	Profile Cabinet & Design	Kansas City, MO	\$10 million*	150	profilecabinet.com
296	Carson's Inc.	High Point, NC	\$10 million*	100	carsonshospitality.com
297	Classic Leather, Inc.	Hickory, NC	\$10 million*	100	classic-leather.com
298	LaCrosse Furniture Co.	La Crosse, KS	\$10 million*	75	lacrossefurniture.com
299	Millwork One Inc.	Cranston, RI	\$10 million*	75	millworkone.com
300	Brown Wood Inc.	Lincolnwood, IL	\$9.7 million*	16	brownwoodinc.com